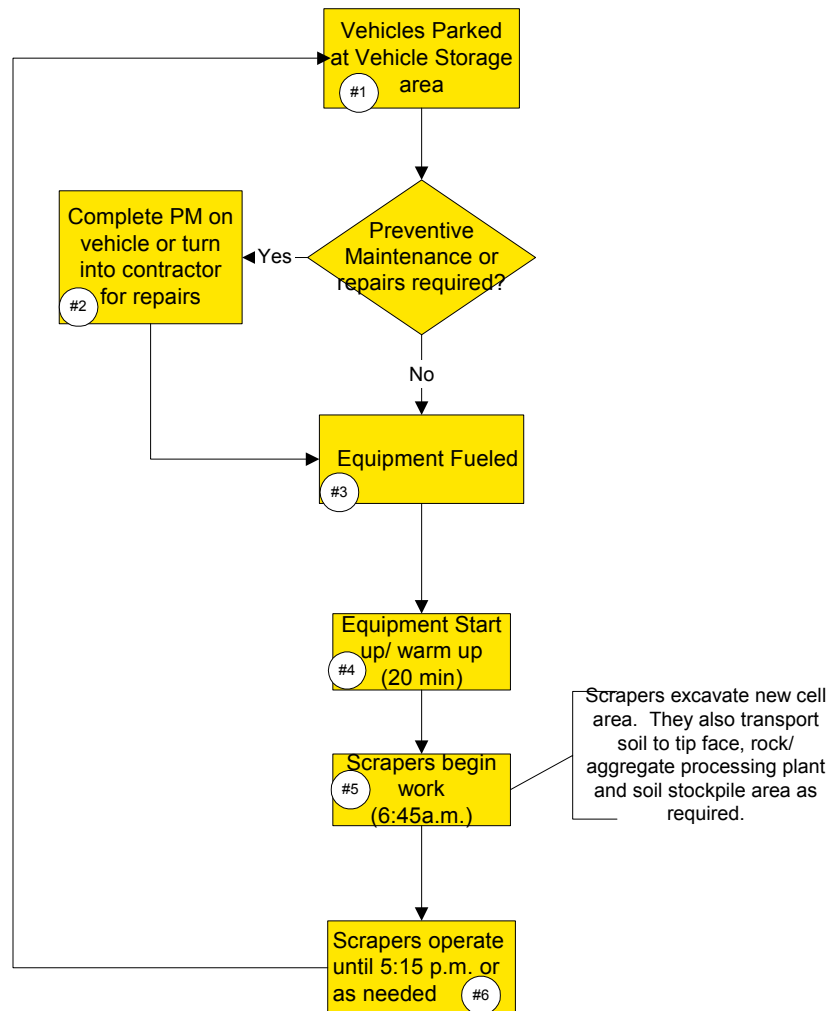


HEAVY EQUIPMENT OPS (Capacity Development - Scrapers)



Process Map Number CD-1.1 (Rev 1)
Effective Date March 5, 2002

#6 Item Number

